

# solid timber door range

- Premium hand-made doors by skilled craftsman
- All timber hand selected and colour matched
- · Kiln-dried and moisture tested to stop movement
- Made-to-measure
- A standard range of reliable timbers to suit any design or style
- Available any size up to 2400 x 1200mm, some up to 2600mm high

Visit the Parkwood Doors website to view the entire Solid Timber entry door range.



## parkwood's solid timber entrance doors combine strength and elegance

Premium front doors hand-crafted to the finest quality by skilled tradespeople. These entry doors are custom-made to almost any size.

Designed for use in weather-protected entrance ways, Parkwood Solid Timber doors are all made in New Zealand by local craftsmen from the finest quality timbers. Manufactured with wider stiles and rails, and raised and fielded panels, they combine strength with elegance. Western Red Cedar is the most popular timber for a stain quality door. Other options, including paint quality timbers, can be selected from the standard range of timbers below.



#### Western Red Cedar

Drawn from the beautiful Canadian forests, this product is in hot demand worldwide. Its rich red colour, superior stability and variety of grains and shades has caught the eye of the international stage. Although it is still a favourite for timber joinery, it is now a premium timber and this is reflected in the price.



#### American White Ash

The light-coloured hardwood that is reasonably close to American White Oak. It has creamy white to light brown heartwood with white coloured sapwood, with uniform texture. White Ash's beautiful grain and versatility bring the much sought after natural charm of timber to many highend residential and commercial projects.



A hardwood that is reliable for joinery! It ranges in darker colours from yellow-brown to gold and red-brown. It has remarkable physical beauty and an amazing range of uses and durability, matched only by timbers which are either more expensive or which do not possess the same physical attraction or working qualities.



#### Radiata Pine

Parkwood uses pine that is precision sawn and kiln dried, and then dressed on all four sides. The result is a dimensionally stable, clear, wood product. The trees from which Clears are made are carefully selected, managed, and processed to achieve a product that is reliable and strong, but that has high visual and aesthetic appeal. (For oversize doors, Vulcan is recommended for stability).



#### Vulcan

Stability. Resistance. Durability. A timber that will never move.

Chocolate brown depths and even grain all finished nicely with engineered lamination lines. This exciting new brand is a breakthrough for the timber world. It is thermally modified in specialist computer-monitored kilns. The individual pores of the timber no longer absorb

moisture, meaning it will no longer move or change like other natural products. This patentprotected product has a laminated structure for even greater strength and is FSC certified.



Paint quality E9

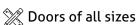
### Thicker for additional strength

Parkwood entrance doors are 41mm thick. This gives additional strength to the door and a satisfying solid feel with a surer shut.



# Moisture tested & seasoned

At Parkwood we use low temperature kilns for drying timber with a very high volume of airflow. We then fillet stack timber for 20-30 days to let any moisture spread out evenly over the board to avoid further movement within the timber later on. All our timber then goes through a moisture-testing machine to check that the moisture percentage is right.



We can manufacture all sizes of door up to 2400 x 1200mm.

When selecting your manufacturer or supplier you should be fully aware of the problems that can come up if the door design has been ill conceived or wrongly constructed.

Visit the Parkwood Doors website to view the entire Solid Timber entry door range.

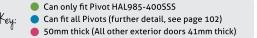


For glass options, see page 57.

# solid timber entrance doors Visit the Parkovood Doors website to view the entire Solid Timber entry door range.



E2



E2 NO STILES (clashed 2 edges)



- AR TGV Doors have TGV boards Ex150 x 50mm
- Available any size up to 2400 x 1200mm unless stated otherwise
- For glass options, see page 57

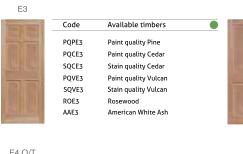
| E2        |                   |                          | LZ 110 OTILL   | O (Oldoriod 2                 | cagoo,               |   |
|-----------|-------------------|--------------------------|--|-------------------------------|----------------------|---|
|           | Code              | Available timbers        |  | Code                          | Available timbers    |   |
|           | PQPE2             | Paint quality Pine       |  | PQPE2NS                       | Paint quality Pine   |   |
|           | PQCE2             | Paint quality Cedar      |  | PQCE2NS                       | Paint quality Cedar  |   |
|           | SQCE2             | Stain quality Cedar      |  | SQCE2NS                       | Stain quality Cedar  |   |
|           | PQVE2             | Paint quality Vulcan     |  | PQVE2NS                       | Paint quality Vulcan |   |
|           | SQVE2             | Stain quality Vulcan     |  | SQVE2NS                       | Stain quality Vulcan |   |
|           | ROE2              | Rosewood                 |  | ROE2NS                        | Rosewood             |   |
|           | AAE2              | American White Ash       |  | AAE2NS                        | American White Ash   |   |
|           |                   |                          | E17  |                               |                      |   |
| (exterior | (TGV 41mn<br>Code | Available timbers        |  | Code                          | Available timbers    |   |
|           | Code              | Available limbers        |  |                               | Available tillibers  |   |
| -11       | PQPAR44EX         | T Paint quality Pine     | See The second   | PQPE17                        | Paint quality Pine   |   |
| -         | PQCAR44EX         | (T Paint quality Cedar   |  | PQCE17                        | Paint quality Cedar  |   |
| 77        | SQCAR44EX         | CT Stain quality Cedar   |  | SQCE17                        | Stain quality Cedar  |   |
|           | PQVAR44E)         | (T Paint quality Vulcan  |  | PQVE17                        | Paint quality Vulcan |   |
| -         | SQVAR44E          | (T Stain quality Vulcan  |  | SQVE17                        | Stain quality Vulcan |   |
|           | ROAR44EXT         | Rosewood                 |  | ROE17                         | Rosewood             |   |
| -         | AAAR44EXT         |                          | The state of the s | AAE17                         | American White Ash   |   |
| -         |                   |                          |  | <ul> <li>No double</li> </ul> | glazing              |   |
| 18        |                   |                          | E19  |                               |                      |   |
| 111       | Code              | Available timbers        |  | Code                          | Available timbers    | • |
|           | PQPE18            | Paint quality Pine       |  | PQPE19                        | Paint quality Pine   |   |
| П         | PQCE18            | Paint quality Cedar      |  | PQCE19                        | Paint quality Cedar  |   |
|           | SQCE18            | Stain quality Cedar      |  | SQCE19                        | Stain quality Cedar  |   |
|           | PQVE18            | Paint quality Vulcan     |  | PQVE19                        | Paint quality Vulcan |   |
|           | SQVE18            | Stain quality Vulcan     |  | SQVE19                        | Stain quality Vulcan |   |
|           | ROE18             | Rosewood                 |  | ROE19                         | Rosewood             |   |
|           | AAE18             | American White Ash       |  | AAE19                         | American White Ash   |   |
|           |                   |                          |  | No double                     | e glazing            |   |
| 20        |                   | Associated a simple con- | E21  | Code                          | Available timbers    |   |
|           | Code              | Available timbers        |  | Code                          | Available timbers    |   |
|           | PQPE20            | Paint quality Pine       |  | PQPE21                        | Paint quality Pine   |   |
|           | PQCE20            | Paint quality Cedar      |  | PQCE21                        | Paint quality Cedar  |   |
|           | SQCE20            | Stain quality Cedar      |  | SQCE21                        | Stain quality Cedar  |   |
|           | PQVE20            | Paint quality Vulcan     |  | PQVE21                        | Paint quality Vulcan |   |
|           | SQVE20            | Stain quality Vulcan     | a 1  | SQVE21                        | Stain quality Vulcan |   |
|           | ROE20             | Rosewood                 | No.  | ROE21                         | Rosewood             |   |
|           | AAE20             | American White Ash       |  | AAE21                         | American White Ash   |   |
|           |                   |                          | No. of Concession, Name of Street, or other Designation, Name of Street, or other Designation, Name of Street, Original Property and Name of Stree |                               |                      |   |

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## solid timber entrance doors



- Can only fit Pivot HAL985-400SSS
- Can fit all Pivots (further detail, see page 102)
- 50mm thick (All other exterior doors 41mm thick)





| Code  | Available timbers    |  |
|-------|----------------------|--|
| PQPE4 | Paint quality Pine   |  |
| PQCE4 | Paint quality Cedar  |  |
| SQCE4 | Stain quality Cedar  |  |
| PQVE4 | Paint quality Vulcan |  |
| SQVE4 | Stain quality Vulcan |  |
| ROE4  | Rosewood             |  |
| AAE4  | American White Ash   |  |

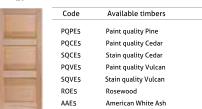
E4S Sidelight

| L+ 0/1      |         |                      |   |
|-------------|---------|----------------------|---|
|             | Code    | Available timbers    | • |
|             | PQPE4OT | Paint quality Pine   |   |
|             | PQCE4OT | Paint quality Cedar  |   |
|             | SQCE40T | Stain quality Cedar  |   |
|             | PQVE4OT | Paint quality Vulcan |   |
|             | SQVE4OT | Stain quality Vulcan |   |
| 100         | ROE4OT  | Rosewood             |   |
| Distance of | AAE4OT  | American White Ash   |   |
|             |         |                      |   |

Available timbers Code PQPE4S Paint quality Pine PQCE4S Paint quality Cedar SQCE4S Stain quality Cedar PQVE4S Paint quality Vulcan SQVE4S Stain quality Vulcan ROE4S Rosewood AAE4S American White Ash

• Leadlight available see page 57 • Min width 375mm

E5





E6

| Code  | Available timbers    | • |
|-------|----------------------|---|
| PQPE6 | Paint quality Pine   |   |
| PQCE6 | Paint quality Cedar  |   |
| SQCE6 | Stain quality Cedar  |   |
| PQVE6 | Paint quality Vulcan |   |
| SQVE6 | Stain quality Vulcan |   |
| ROE6  | Rosewood             |   |
| AAE6  | American White Ash   |   |
|       |                      |   |

Available timbers

Paint quality Pine

Paint quality Cedar

Stain quality Cedar

Paint quality Vulcan

Stain quality Vulcan

American White Ash

Rosewood

E7



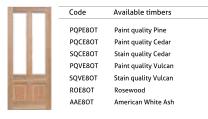




Exterior Profiles Exterior premium entrance • Available any size up to 2400 x 1200mm unless stated otherwise

• For glass options, see page 57

E8 O/T





E9S

| 7000 | Code            | Available timbers    |  |
|------|-----------------|----------------------|--|
|      |                 |                      |  |
|      | PQPE8S          | Paint quality Pine   |  |
|      | PQCE8S          | Paint quality Cedar  |  |
| -    | SQCE8S          | Stain quality Cedar  |  |
|      | PQVE8S          | Paint quality Vulcan |  |
|      | SQVE8S          | Stain quality Vulcan |  |
|      | ROE8S           | Rosewood             |  |
|      | AAE8S           | American White Ash   |  |
|      | - Miss collable | 975                  |  |

· Min width 375mm

E9



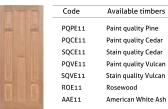
No double glazing

Code Available timbers Paint quality Pine PQPE9S PQCE9S Paint quality Cedar SQCE9S Stain quality Cedar PQVE9S Paint quality Vulcan SQVE9S Stain quality Vulcan ROE9S Rosewood American White Ash AAE9S

· No double glazing

• Min width 375mm

E11





E12

Code Available timbers PQPE12 Paint quality Pine PQCE12 Paint quality Cedar SQCE12 Stain quality Cedar POVE12 Paint quality Vulcan SQVE12 Stain quality Vulcan ROE12 Rosewood AAE12 American White Ash

- Leadlight available see page 57
- Minimum Door width 810mm

E13

|          | Code   | Available timbers    |
|----------|--------|----------------------|
| X        | PQPE13 | Paint quality Pine   |
| JOL 103  | PQCE13 | Paint quality Cedar  |
| 21 (2)   | SQCE13 | Stain quality Cedar  |
|          | PQVE13 | Paint quality Vulcan |
| IN COX I | SQVE13 | Stain quality Vulcan |
| No. 1967 | ROE13  | Rosewood             |
|          | AAE13  | American White Ash   |
|          |        |                      |



E15

| ı | 1  | _ | 1 |  |
|---|----|---|---|--|
| h | 4  |   | 1 |  |
| n | A. |   | A |  |
| h |    |   |   |  |
|   |    |   |   |  |
|   |    |   |   |  |
|   |    |   |   |  |

| Code   | Available timbers    | • |
|--------|----------------------|---|
| PQPE15 | Paint quality Pine   |   |
| PQCE15 | Paint quality Cedar  |   |
| SQCE15 | Stain quality Cedar  |   |
| PQVE15 | Paint quality Vulcan |   |
| SQVE15 | Stain quality Vulcan |   |
| ROE15  | Rosewood             |   |
| AAE15  | American White Ash   |   |

- Minimum Door width 810mm
- No double glazing
- · Leadlight available see page 57

Minimum Door width 810mm

- E15 Has black rubber bead to hold the glass in
- No double glazing
- Leadlight available see page 57

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## solid timber entrance doors





Can only fit Pivot HAL985-400SSS

Can fit all Pivots (further detail, see page 102)

## solid timber exterior doors

Can only fit Pivot HAL985-400SSS

Can fit all Pivots (further detail, see page 102)

50mm thick (All other exterior doors 41mm thick)

#### FIG 5A



# Code Available timbers PQPFIG5A Paint quality Pine PQCFIG5A Paint quality Cedar SQCFIG5A Stain quality Cedar PQVFIG5A Paint quality Vulcan SQVFIG5A Stain quality Vulcan ROFIG5A Rosewood AAFIG5A American White Ash

#### BRACED & LEDGED



| Code     | Available timbers 🧶  |
|----------|----------------------|
| PQPBRACE | Paint quality Pine   |
| PQCBRACE | Paint quality Cedar  |
| SQCBRACE | Stain quality Cedar  |
| PQVBRACE | Paint quality Vulcan |
| SQVBRACE | Stain quality Vulcan |
| ROBRACE  | Rosewood             |
| AABRACE  | American White Ash   |

#### FIG 5



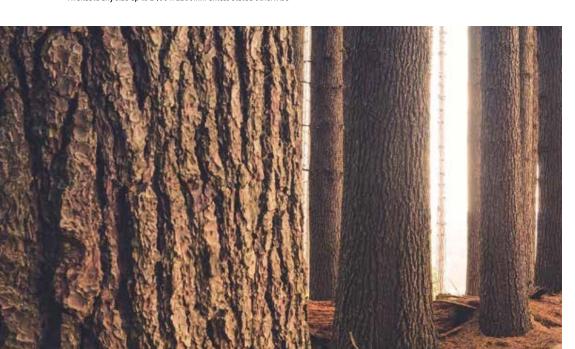
| Code    | Available timbers    |
|---------|----------------------|
| PQPFIG5 | Paint quality Pine   |
| PQCFIG5 | Paint quality Cedar  |
| SQCFIG5 | Stain quality Cedar  |
| PQVFIG5 | Paint quality Vulcan |
| SQVFIG5 | Stain quality Vulcan |
| ROFIG5  | Rosewood             |
| AAFIG5  | American White Ash   |
|         |                      |

Paint quality doors have exterior grade ply that is vee grooved. Stain quality doors have TGV boards ex100x25

Visit the Parkwood Doors website to view the entire Solid Timber entry door range.



• Available any size up to 2400 x 1200mm unless stated otherwise



## timber frames

## FRAME A



| Code    | Available timbers    |
|---------|----------------------|
| PQPFRAA | Paint quality Pine   |
| PQVFRAA | Paint quality Vulcan |
| ROFRAA  | Rosewood             |
|         |                      |



| code    | Available tillibers  |
|---------|----------------------|
| PQPFRAB | Paint quality Pine   |
| PQVFRAB | Paint quality Vulcan |
| ROFRAB  | Rosewood             |



Code

PQPFRAC Paint quality Pine PQVFRAC Paint quality Vulcan ROFRAC Rosewood

Available timbers

### FRAME D



| - |         |                      |
|---|---------|----------------------|
|   | PQPFRAD | Paint quality Pine   |
|   | PQVFRAD | Paint quality Vulcan |
|   | ROFRAD  | Rosewood             |
|   |         |                      |

FRAME E

Code Available timbers

PQPFRAE Paint quality Pine
PQVFRAE Paint quality Vulcan
ROFRAE Rosewood

- Jamb width 145 x 42mm (Ex 150 x 50)
- Ask for our standard frame order sheet
- No lock hardware to doors included
- · All jambs come with a rubber weather seal around
- 90 x 20 facings
- 100 x 75 Hinges SS included

## additional services

| Drilling               |           |  |  |
|------------------------|-----------|--|--|
| Standard locks         | TIOLK     |  |  |
| Special locks          | TIOLKS    |  |  |
| 4 Point locks          | TIOLK4P   |  |  |
| Machine for Raven Seal | TIORP8    |  |  |
| Pairs                  |           |  |  |
| Rebated pair only      | TIORB     |  |  |
| Machine for flushbotts | TIORB5308 |  |  |
| Machine for rebate kit | TIORBKT   |  |  |
|                        |           |  |  |

# Entrance frames - pre-hung doors and sidelight

Complement the timeless tradition of your timber doors with a natural timber frame. Parkwood will prehang your doors and sidelight in an exterior frame and deliver them ready for quick installation.

#### Exterior weather seal

All Parkwood doors use a seal around their frames as demonstrated in the diagram. The seals protect the doors from the weather, water and even insects. They also stop the doors from banging loudly against the door frame when it closes. For more sealing options contact your local Parkwood retailer.

## glass options

Parkwood can pre-fix your glass at the factory so there is no need to fit glass on site. We can arrange almost any type of glass you want and our range of leadlights will make your front door or feature interior door stand out. For a full range of glass options please contact your local Parkwood dealer.

Double glazing is available on all timber doors apart from the styles noted with exceptions.









Bronze tint





Stipolite









Translucent laminate Double glazed clear

Satinlyte

## leadlight

To go with the E4 O/T or E4S











## finishing your solid timber door

It is critical that timber doors are pre-finished with the correct products to ensure they are completely sealed to prevent moisture absorption.

Timber is made up of tiny pores that can absorb moisture in the air. When they do this, they can expand. As the humidity drops or temperatures using any of the following brands: increase, these pores dry out again causing the timber to shrink. In doing so it will often twist, crack and change shape.

To prevent this, a film forming product must be used. A form filling product will line the pores of the timber and seal it completely from the outside elements. This is opposed to a stain or oil that simply sits on the outside of the pores. Film forming products will last longer and require less maintenance.

Parkwood can help by adding a seal coat which will give the door temporary protection for five days while on site - please ask if you want this option added - code PASIKKCOAT1.

To fully finish the door, Parkwood recommend

- Sikkens
- Cabots Exterior Vanish

Your door will also come with finishing instructions and tips. Check our website for further information.





## characteristics of a wooden front door

Timber is made up of a combination of porous cells which when dry (ideally 12-14% for the manufacture of doors) the cells become hollow. This leaves room for moisture to absorb into the timber and if not sealed properly problems will eventually arise. As the timber dries out moisture will penetrate causing the timber to move thus bowing or causing twist in the door or even splitting.

All oils and penetrating stains are not sealers! They line the inside of a cell and form a thin coat over the face until the heat from the sun draws the strain to the surface of the timber allowing moisture to penetrate. Then the problems start.

Parkwood recommend film-forming products. Examples of brands are Sikkens, Intergrain & Cabots.

An easy option is the DIY product - Parkwood Signature Kit - one includes all the needed products and equipment in one simple kit.

Code HAPASKLO

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These brands of sealers cover and protect the timber of a front door in a far superior way to other forms of finishing and will not allow moisture or the outdoor elements to penetrate through. This keeps problems, like bowing, cracks and splitting, at bay.

This product is applied to each door consisting of three coats. The base coat being a transparent primer - is water repellent and protects timber

from effects of UV exposure. The top coats (stain sheen finish) give a flexible coating, which allows the door to give natural movement without breaking the seal.



**Base Coat** 



**Second Coat** 



Top Coat

Besides giving a far better finish than hand brushing, this finish is 100% backed by Parkwood Products in their Guarantee of Quality.

Further recommendations on your solid timber entrance doors, including the positioning of the front door entrance, should be followed to ensure its longevity. These can be found on Parkwood's Warranty page.





## staining or oiling front entrance doors

There have been numerous articles or recommendations on staining timber doors, some of which are disputable. It is important to select a front door finish that allows for movement of the timber as well as maintenance and preservation of the exterior door long-term.

Let's critique some of the finishes available on the market today.

#### **Urethane Finishes**



## Penetrating Stain or low-build



- Product failures due to lack of UV protection.
- · Hard shell finish, no flexibility.
- · Non-micro porous, which does not allow substrate to breath, so moisture behind the polyurethane causes it to blister and finally flake off.
- Requires the entry door to have rework and major restoration after 12-18 months.

Parkwood would not recommend urethanes for front doors, without the addition of UV absorbing chemicals at prohibitively expensive concentrations.

- semi-transparent finishes
- Product failure due to weather by erosion once this has occurred water resistance is lost leading to moisture uptake of timber results in cracking and splitting.
- Renowned for high instances of mould growth.
- · Generally require recoating approximately every 12-18 months.

These finishes form a very thin film on the surface of the timber and can only be regarded as temporary wood protection agents.

#### **Natural Oils**



- Product failures due to oils inclination to migrate under head back to the surface of the
- Some unmodified oils are actually a good source for mould and lichen

timber and weather away.

Generally require recoating approximately every 7-10 months.

The use of vegetables oils e.g. linseed oil for finishing wooden entrance doors is not recommended.

#### Film Forming Transparent Finishes

- · No product breakdown or discolouration (silvering) due to high UV protection.
- Surface showing no signs of cracking or flaking (due to flexibility of coating) micro porous coating.
- Water repellence is excellent.
- High quality look due to excellent film build
- Generally re top-coated after approximately 3 years in high sun areas

Recently developed alkyl resins incorporate a greater flexibility and UV light resistance than earlier products and promising results have been obtained from exterior weathering trials.

All of the above are the result of trials taken by BRANZ in November 1998 and confirms that for exterior entrance doors a firm forming product is by far the best to use.

Check out our knowledge centre for more information

